

**IN THE SPECIFICATION**

Please amend paragraph [0040] as follows:

[0040] As disclosed in co-pending U.S. application Ser. No. 09/884,638, by Thomas E. Ricciardelli, filed Jun. 19, 2001 and assigned to the assignee of the present application, which is hereby incorporated by reference in its entirety herein[.].

Please amend paragraph [0063] as follows:

[0063] Additionally, the substrate matrix may be a different color than the preformed lamina 11 and thus should the robotic arm 100 fail to center the lamina 11 in the cavity 68 with all of its edges sufficiently close to the cavity sidewalls 74, 75, 76 and 77, molten substrate may flow around the lamina edges and deposit substrate material on the top surface of the lamina. In order to inhibit this deposition, as ~~illustrate~~illustrated in FIG. 11, the lamina 11 may be preformed with an integral edge rim 112 disposed at substantially right angles to the plane of the perform and extending outwardly of the cavity base 72 to be forced into contact with the cavity sidewalls by the robotic arm. The rim 112 provides a blocking surface to substrate flow around the lamina edges and after molding overlaps these edges to prevent substrate deposits on the top surface of the laminated tile 10A while not substantially interfering with the interlocking of contiguous tiles.